

CNC MILLING MACHINES TECHNICAL DATA

| CNC MACHINE | Q.TY [n] | PALLET | PALLET DIMENSIONS [mm] | N° AXIS | X [mm] | Y [mm] | Z [mm] | LOAD [Kg] |
|--------------------------|----------|---|------------------------|---------|--------|--------|--------|-----------|
| RAMBAUDI RAMMATIC 700 C2 | 1 | | | 3 | 1400 | 690 | 600 | 2000 |
| DMC 65 MONOBLOCK | 1 | 1 PALLET EXC. 5 POSITIONS | 500x500 | 5 | 735 | 650 | 560 | 3000 |
| DMC 80 H | 2 | 2 PALLET EXC. 2 POSITIONS | 630x630 | 5 | 801 | 1001 | 1051 | 600 |
| HERMLE C40 | 1 | | | 5 | 900 | 700 | 500 | 1400 |
| DMU 105 MONOBLOCK | 1 | | | 5 | 1130 | 1050 | 750 | 2500 |
| DMC 1035V | 1 | | | 3 | 1035 | 560 | 510 | 1000 |
| MIKRON | 1 | 1 PALLET EXC. 9 POSITIONS | 500x500 | 5 | 800 | 800 | 550 | 5000 |
| MIKRON | 2 | 2 PALLET EXC. 20 POSITIONS | 630x630 | 5 | 800 | 800 | 550 | 500 |
| RAID XL FPT | 1 | | | 3 | 1990 | 1300 | 800 | 3000 |
| DMU 100U DUOBLOCK | 1 | 1 PALLET EXC. 2 POSITIONS | 1000x800 | 5 | 1000 | 1250 | 1000 | 2000 |
| GROB 350T | 1 | MILLING+TURNING 1 PALLET EXC. 20 POSITIONS | 400X400 | 5 | 565 | 555 | 365 | 270 |

MEASURING MACHINES TECHNICAL DATA

| MACHINE | Q.TY [n] | ACCURACY | X [mm] | Y [mm] | Z [mm] | LOAD [Kg] |
|--|----------|--|--------|--------|--------|-----------|
| HEXAGON DEA GLOBAL | 1 | MPE=1,8+3XL/1000 | 900 | 1500 | 800 | 900 |
| HEXAGON DEA SCIROCCO | 1 | MPE=14,5+5XL/1000 | 1500 | 1500 | 900 | 300 |
| TOOLS PRESETTING ZOLLER VENTURION | 1 | ± 0,002 mm | 210 | | 450 | |
| PRESETTING MEASURE EQUIPMENT TAR-AL S300 | 1 | Resolution: 0,001 mm Accuracy: U = 3 µm + L (mm) / 300 | | | | |
| PROFILOMETER MAHR Marsurf CD120 | 1 | Z with reference to stick: 0,38mm (arm 350 mm) 0,19mm (arm 175mm) Z with reference to measurement system: 0,04mm | 120 | | 300 | |
| ROUGHNESS TESTER MAHR M300C | 1 | Cut off: 0,25 x 5 0,8 x 5 2,5 x 5 | | | | |
| ROUGHNESS TESTER MAHR M1 | 1 | Cut off: 0,25 x 5 0,8 x 5 2,5 x 5 | | | | |